

T-090 Service Bulletin

Turbine Tie Bolt Removal

Engine Application(s):	Rolls-Royce 250-B17 & C20 Series
Subject:	Removal of Turbine Tie Bolt
Compliance:	Remove the turbine tie bolt the next time the gas producer is disassembled for any reason
Revisions:	NC Initial Release 5-23-05
	A Updated EXTEX to TIMKEN.
	B Updated Timken to EXTEX Engineered Products.

REASON:

There have been a number of reports of Rolls-Royce P/N 23008020 turbine tie bolts failing, some of which have resulted in uncontained failures. Reference Rolls Royce CEB A -304, 1371, 72-4076, 176, 1319, 72-2070. There have been no reports of Extex tie bolt failures. However, as a precautionary measure Extex recommends compliance with this service bulletin

Failure of this part will result in a loss of engine power.

ACCOMPLISHMENT INSTRUCTIONS:

1. Remove subject part the next time the gas producer is disassembled for any reason. Return tie bolt to Extex.
2. Note compliance with this service bulletin in appropriate engine/component logbook.

Note:

- A. Contact an Extex Customer Service Representative for further information.